

**National Science Foundation Day**  
**Indiana University-Purdue University Indianapolis**  
**IUPUI Campus Center, 420 University Blvd.**  
**Indianapolis, IN 46202 -- Fourth Floor**  
**February 4, 2013**

**Agenda**

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|----------------------|--|
| <b>7:45 - 8:30</b>   | <b>Registration</b>  |
| <b>8:30 - 8:45</b>   | <b>Welcoming Remarks</b>   |
| <b>8:45 - 10:30</b>  | <b>Introduction to NSF and Overview of the Proposal and Merit Review Process</b>   |
| <b>10:30 – 10:50</b> | <b>Break</b>   |
| <b>10:50 – 11:35</b> | <b>Cross-Disciplinary and Special Interest Programs –</b>  |
| <b>11:35– 12:20</b>  | <b>International Programs –</b>  |
| <b>12:20 – 1:30</b>  | <b>Lunch</b>   |
| <b>1:30 – 3:00</b>   | <b>Concurrent Breakout Sessions:</b><br><b>Biological Sciences –</b><br><b>Computer &amp; Information Science &amp; Engineering –</b><br><b>Education and Human Resources –</b><br><b>Engineering –</b><br><b>Geosciences –</b><br><b>Mathematical and Physical Sciences –</b><br><b>Social, Behavioral, and Economic Sciences –</b> |
| <b>3:00 – 3:15</b>   | <b>Break</b>   |
| <b>3:15 – 4:30</b>   | <b>Continuation of Concurrent Sessions,<br/>Proposal Preparation 101 –</b>   |
| <b>4:30</b>          | <b>Adjourn</b>   |